



## PRODUCT COMPARISON BendPak XPR-10ACX vs. Rotary SPOA10 \*

\*Design features and specifications are subject to change. Please consult factories for updates.

Recently, a BendPak engineering team in response to a Rotary distributed document comparing a Rotary two-post to a BendPak two-post, performed a thorough inspection and review of both BendPak and Rotary standard 10,000-lb. capacity asymmetric two-post lifts. The following report illustrates critical design feature comparisons in broad detail of the above lift models.



Column / Front

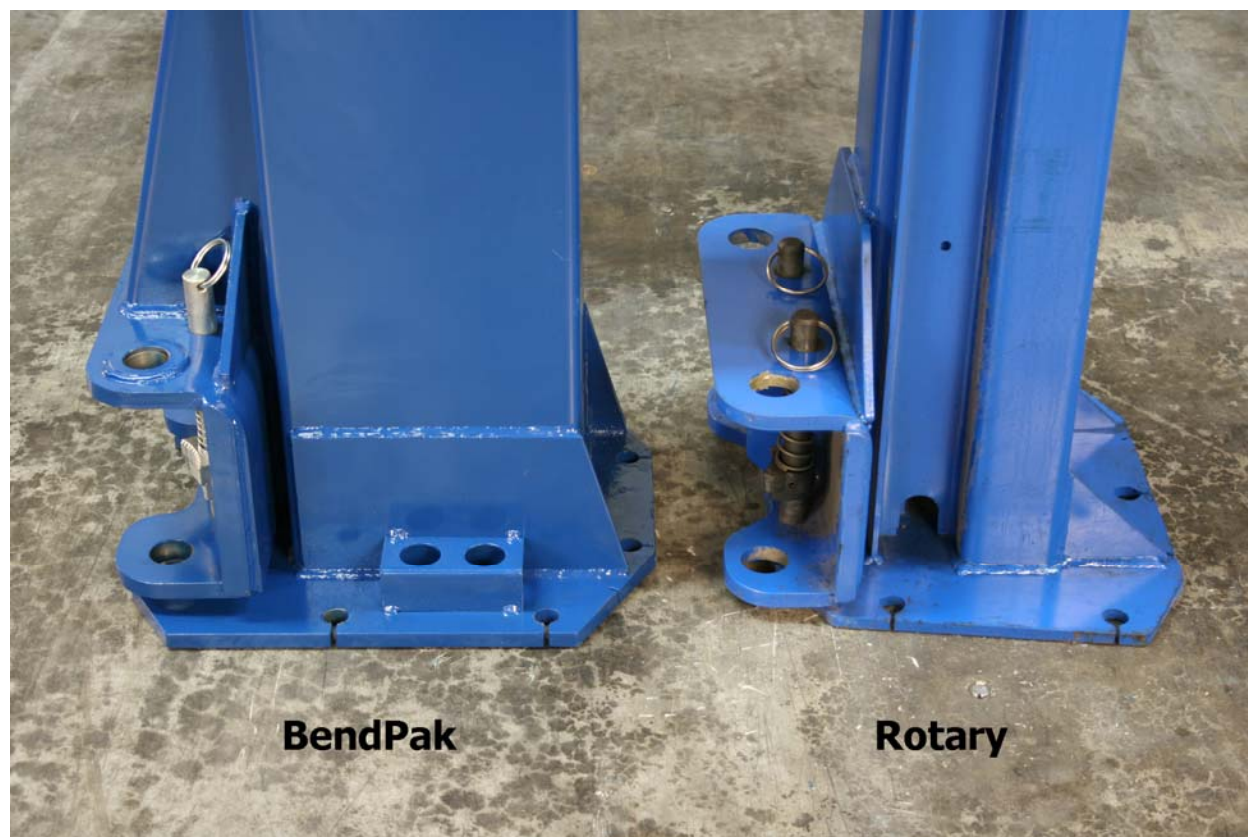


Column / Side





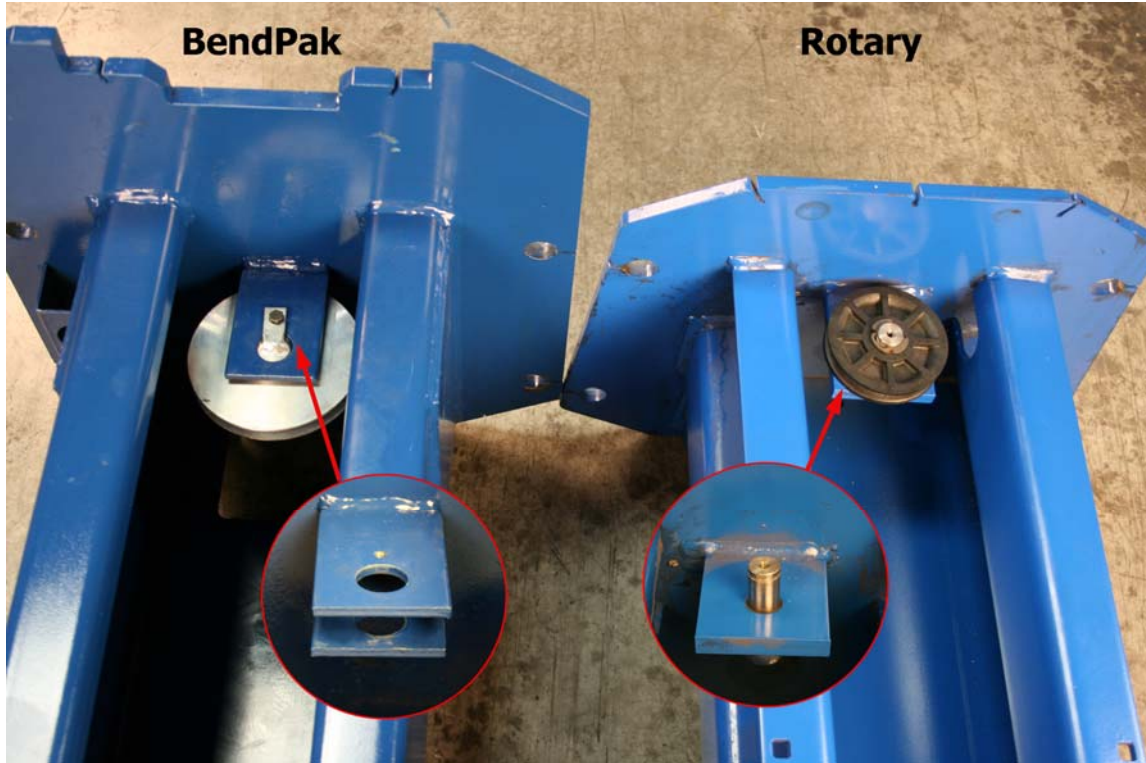
Column / Side Bottom



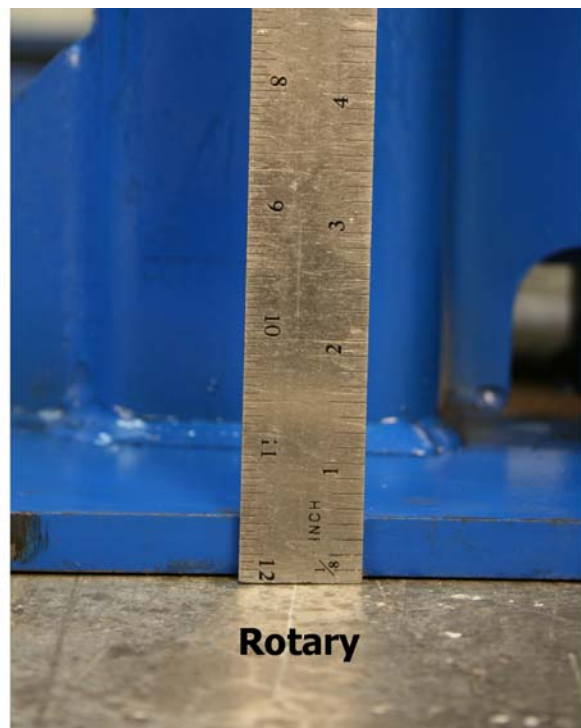
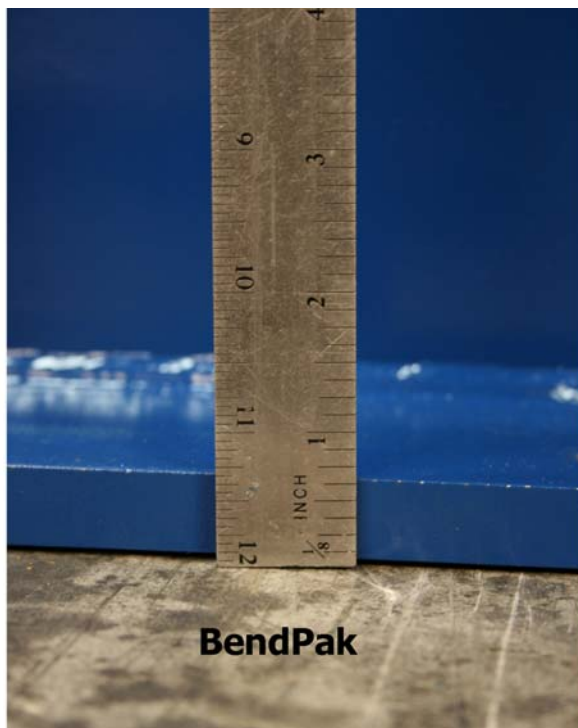
Column / Rear Bottom



Column / Bottom Sheave



Column / Base Plate





Column Assembly / BendPak on Scale



## Column Assembly / Rotary on Scale

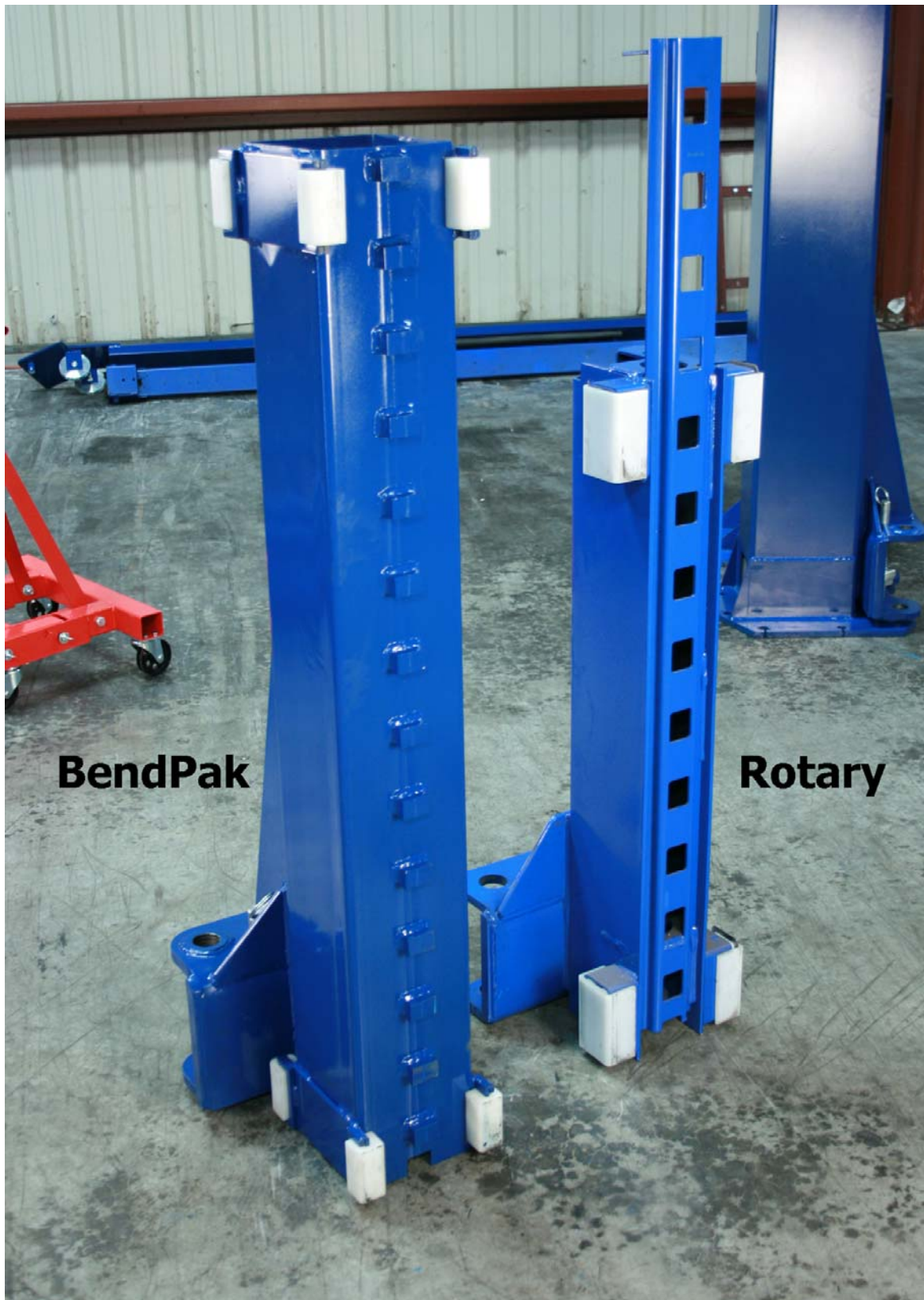


Carriage / Front

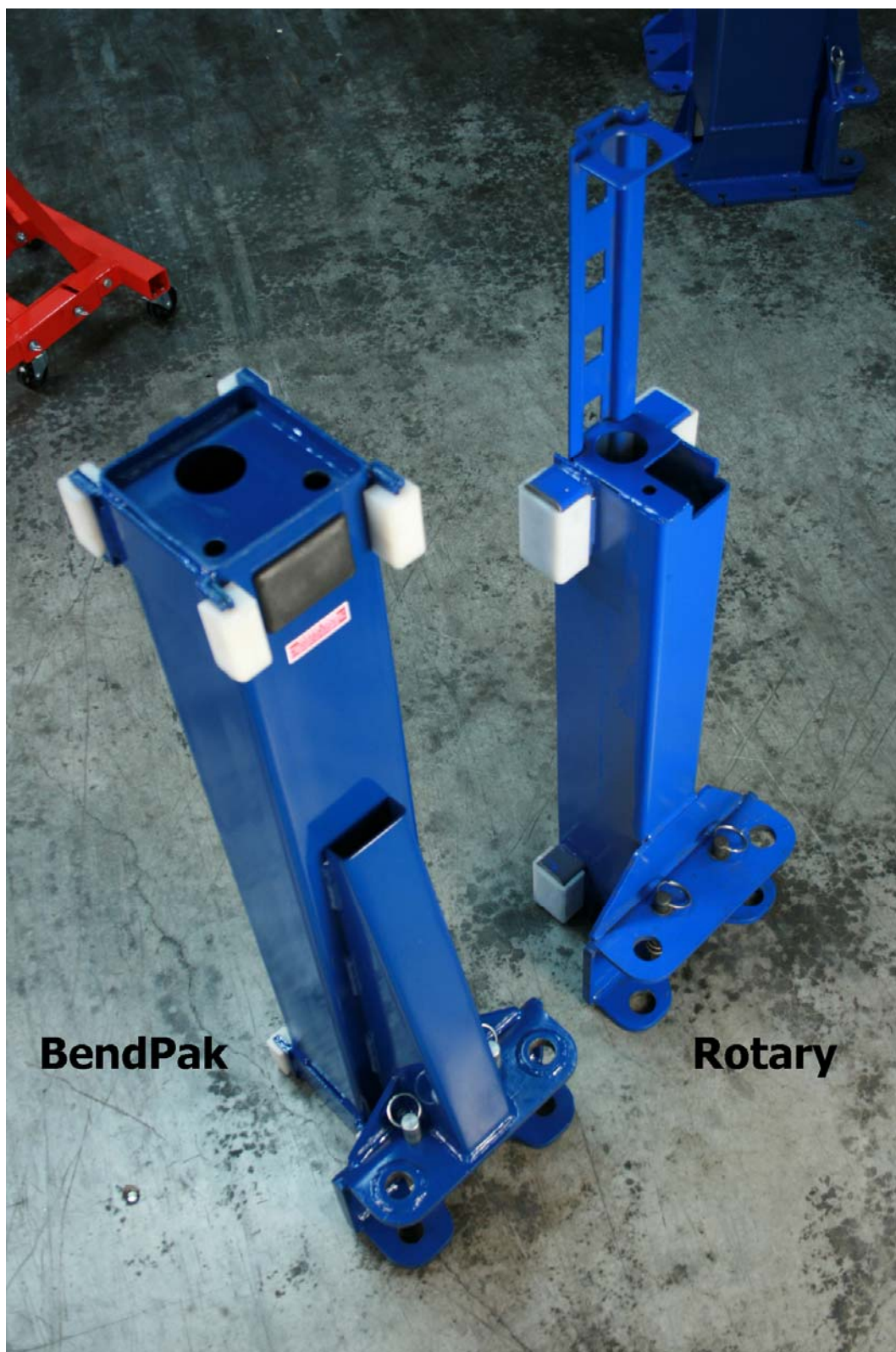




Carriage / Rear

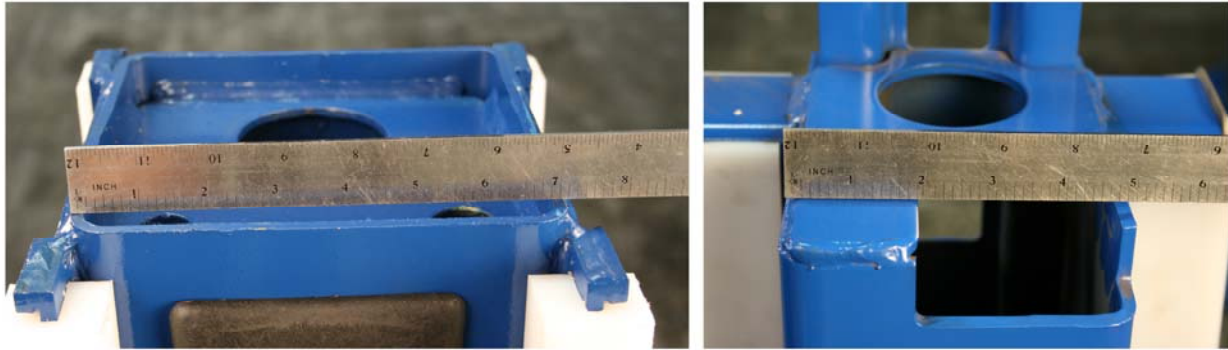


Carriage / Top View

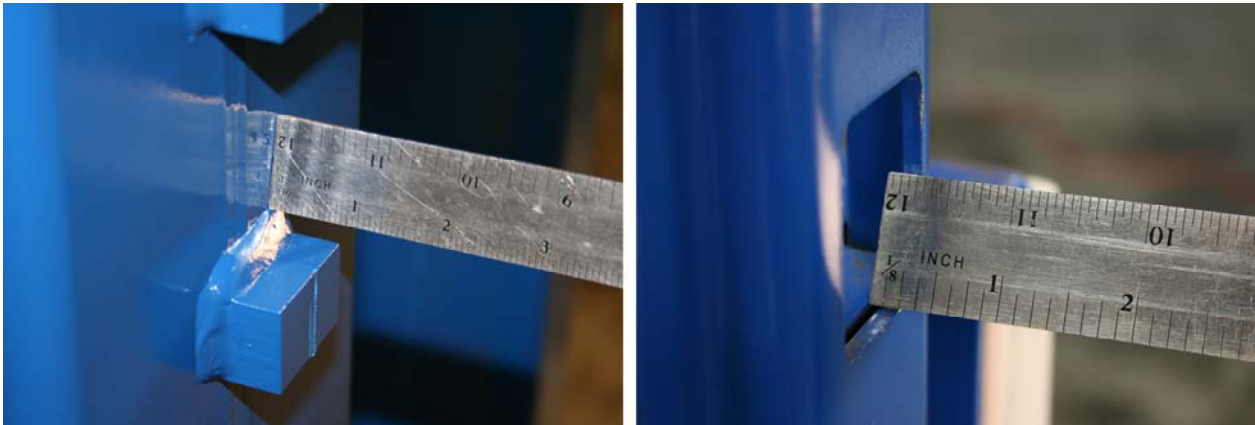




Carriage / Top Dimensions



Carriage / Safety Lock Thickness



Carriage / UHMW Slide Blocks





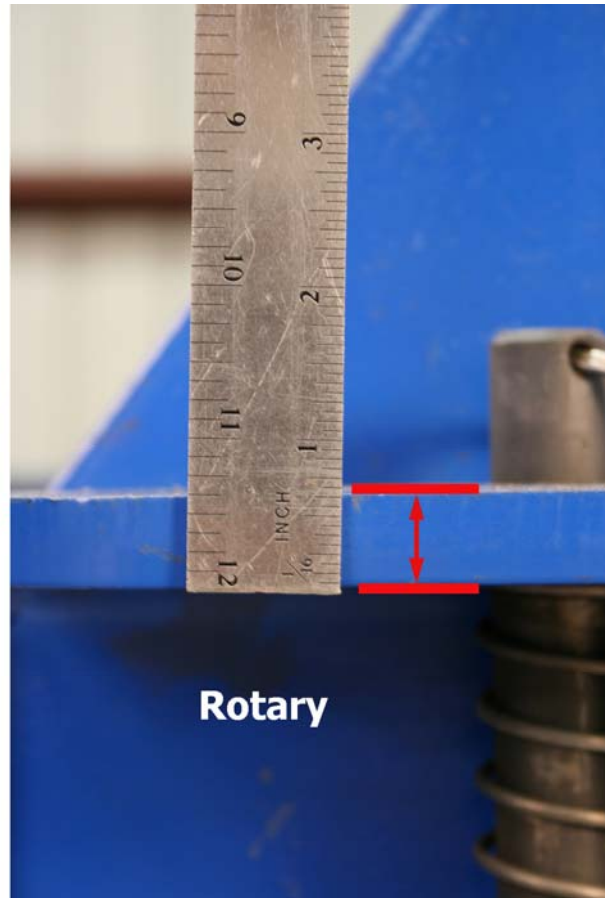
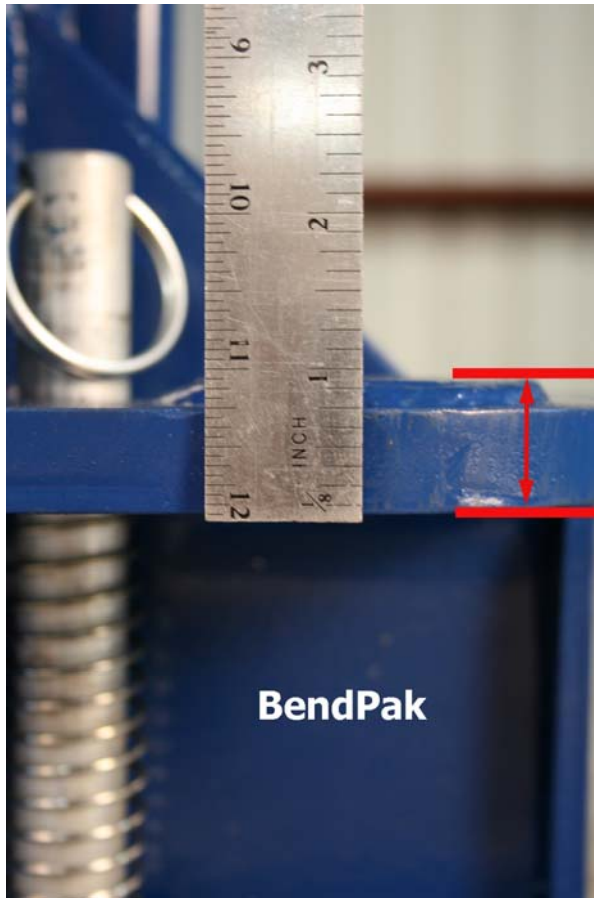
Carriage / Arm Attachment Location



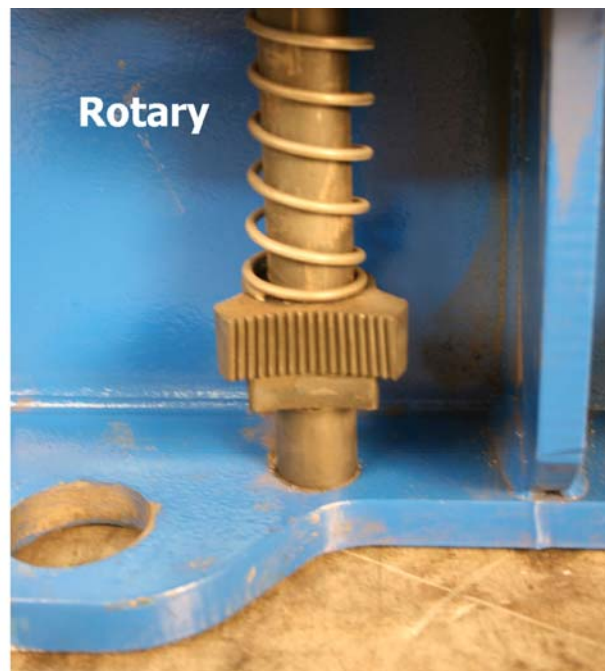
Carriage / Arm Attachment Location



## Carriage / Top Plate Thickness



## Carriage / Arm Restraints





Carriage / BendPak on Scale





Carriage / Rotary on Scale



Arms / Side Detail



Arms / Side Detail





Arms / Reach / Retracted





Arms / Reach / Extended



Arms / Construction / Thickness



Arms / Construction / Thickness

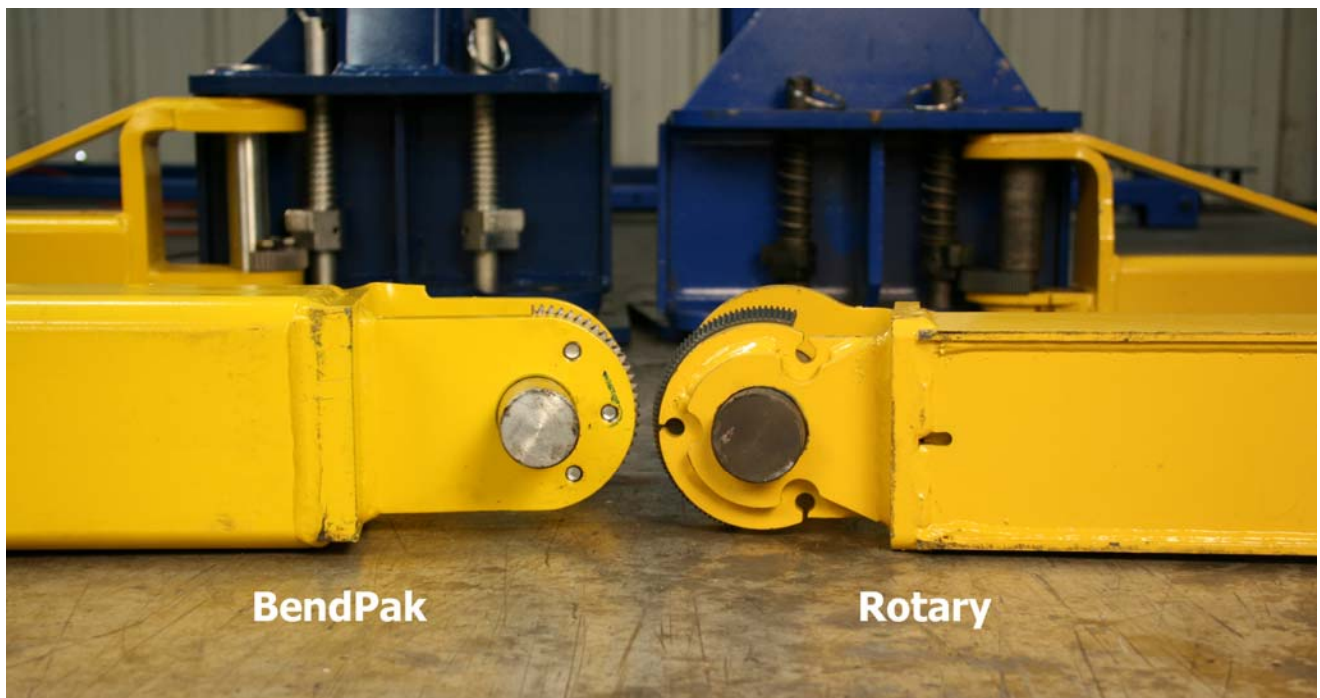




Arms / Construction / Method



Arms / Construction / Underside





Arm Set / BendPak on Scale

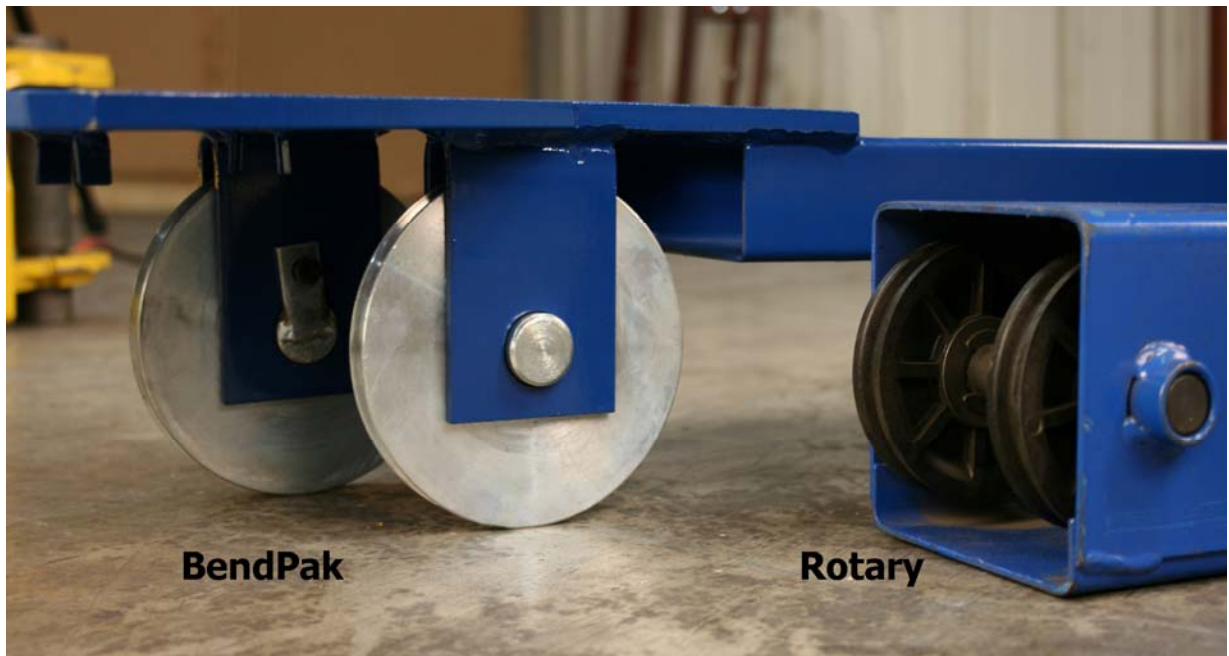


Arm Set / Rotary on Scale





Top Beam / Sheave Detail



Top Beam / Beam Construction



Top Beam / Top View



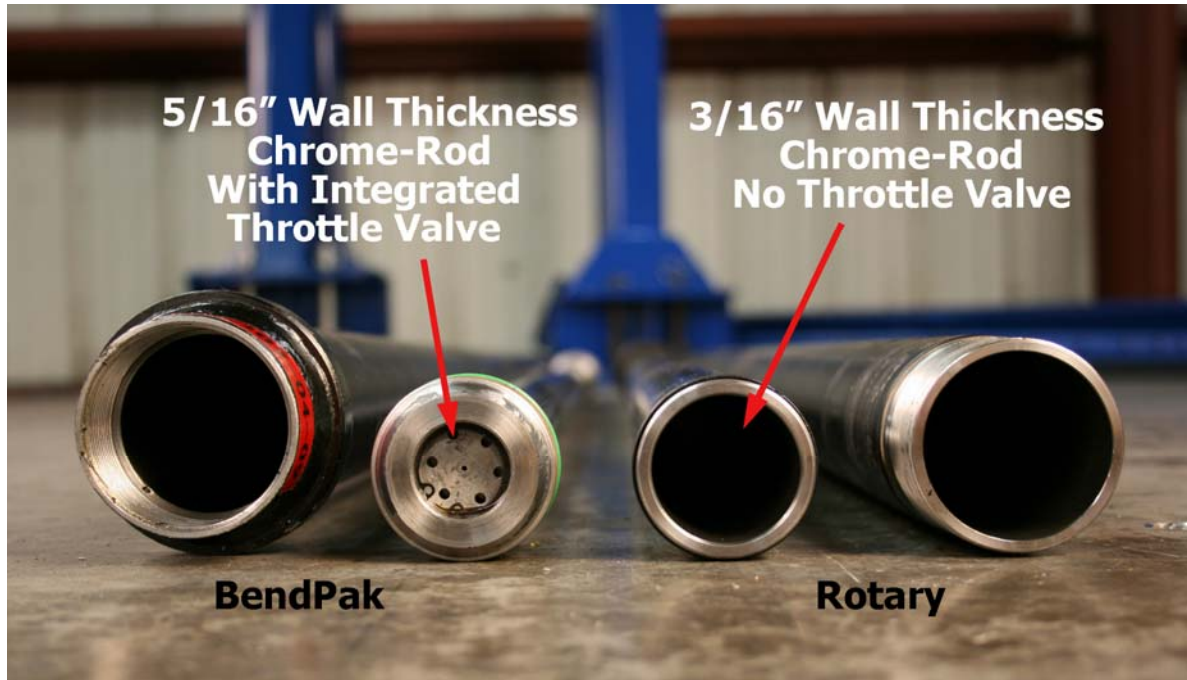
Hydraulic Cylinder / Rod End



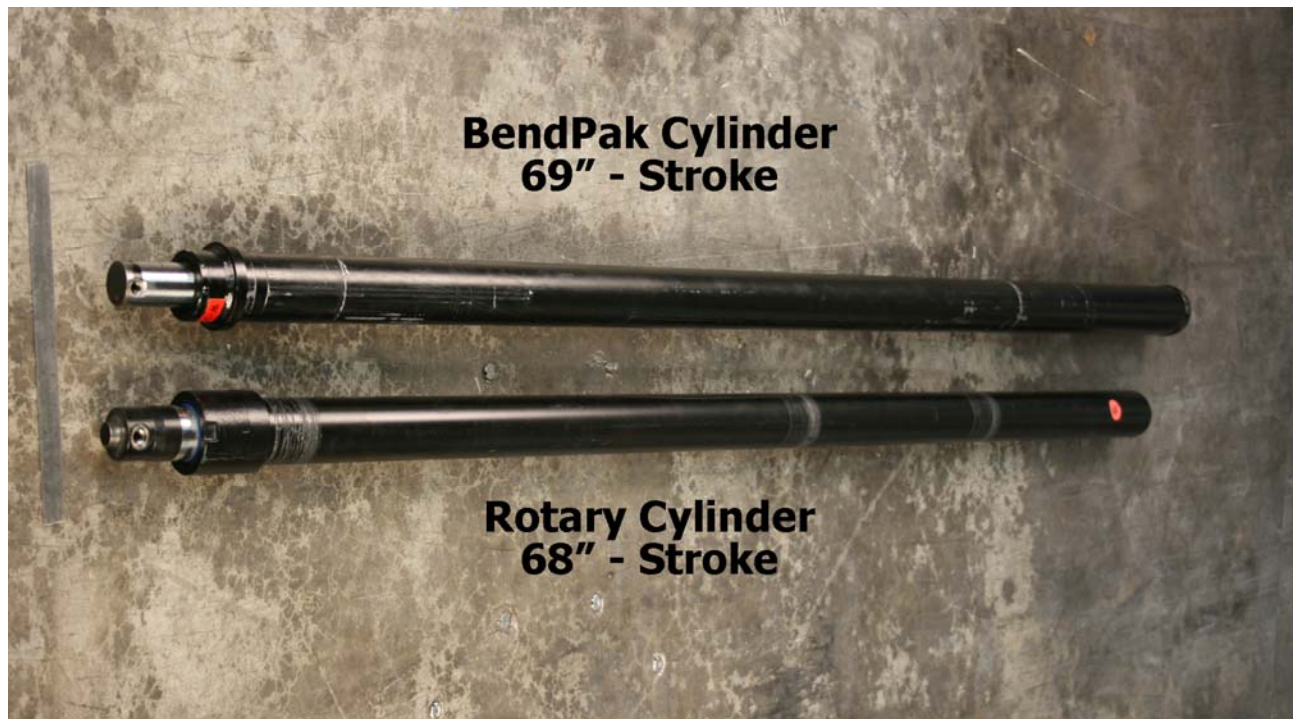


## Hydraulic Cylinder / Rod End

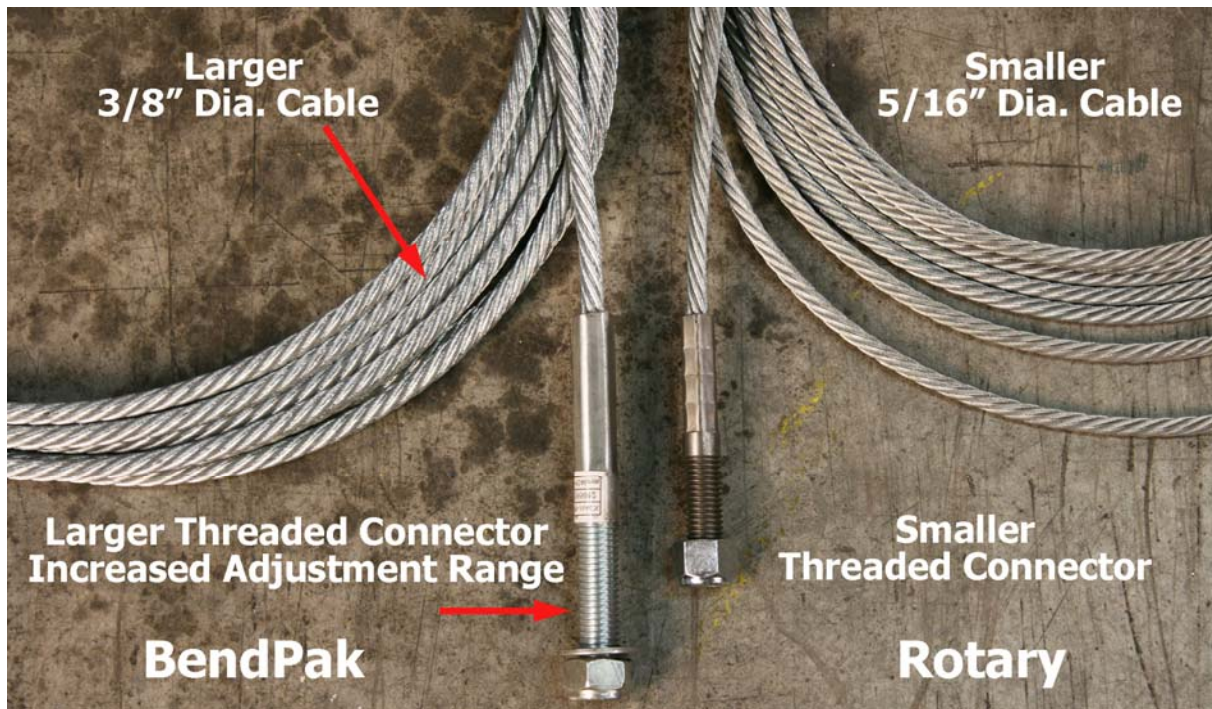
\*Throttle valve opens to 100% max pump flow during lift rise then closes and reduces flow during decent only.



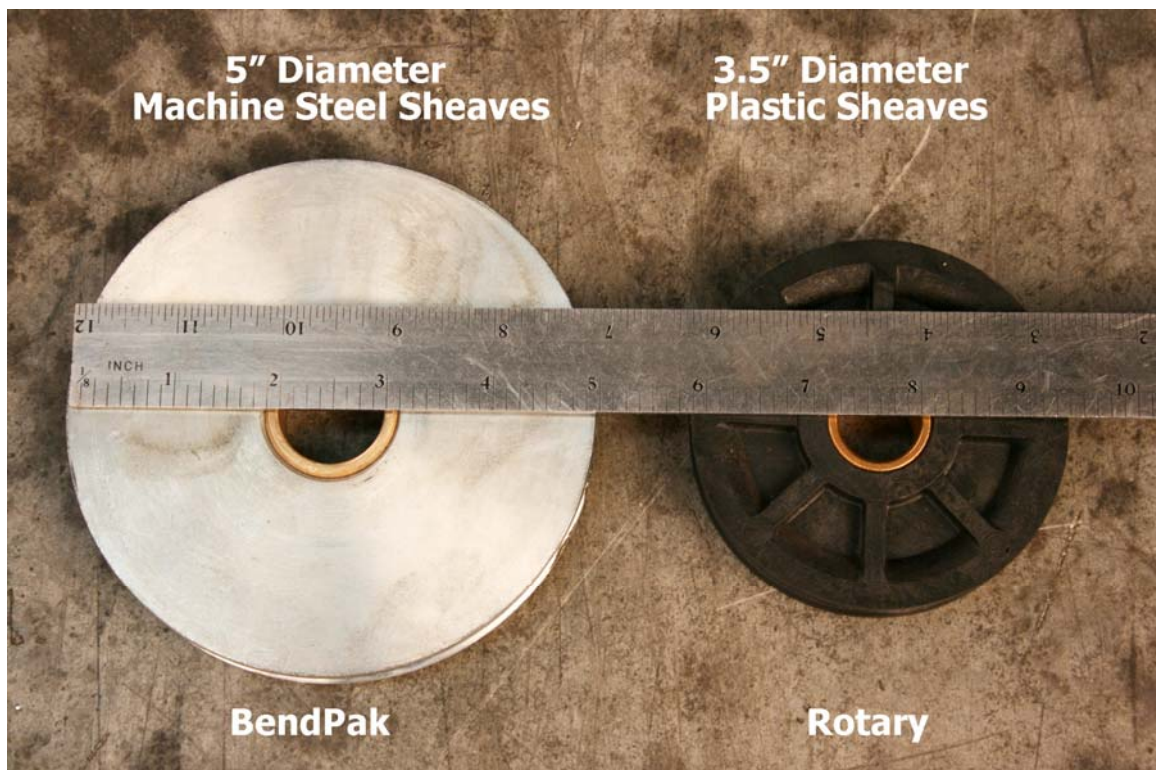
## Hydraulic Cylinder / Full View



## Equalizer Cables



## Cable Sheaves





## Features-Specifications Comparison

SPECS / FEATURES	ROTARY SPO-A10	BENDPAK XPR-10ACX	BENDPAK ADVANTAGE
Column Construction	Multi-Piece	Single-Piece	✓
Carriage Construction	Multi-Piece Formed Steel	Welded Steel Tubing	✓
Arm Construction	Multi-Piece Formed Steel	Welded Steel Tubing	✓
Top Beam Construction	Multi-Piece Boxed Steel	Single-Piece Boxed Steel	✓
Sheave Material	Plastic	Machine Steel	✓
Sheave Diameter	5"	3-1/2"	✓
Equalizer Cable Diameter	5/16"	3/8"	✓
Equalizer Cable Thread Adjustment Range	Up to 2"	Up to 3"	✓
Cylinder Stroke	68"	69"	✓
Max Rise – Top of Pad in Low Position	72-3/4"	73"	✓
Max Rise – Top of Pad in High Position	78-1/4"	76" - 79" - 82"	✓
Contact Pad Type	Steel Contact	Reduce Slip Rubber Contact	✓
Adapter Type (Standard)	Steel Flip Up	Multi-Stackable	✓
Arm Restraints-Gears in Carriage	Yes - Bolted on Gears	Yes - Bolted on Gears	
Capacity of lift	10,000 lb.	10,000 lb.	
Overall Height	142-2/4"	145"	✓
Floor to Overhead Stop Bar	134-3/4"	140"	✓
Dimensions – Inside Column	106 ¼"	112"	✓
Dimensions – Minimum Pad Height	4 3/4"	4"	✓
Drive thru clearance	95"	102"	✓
Lift column configuration	30-Deg. Rotated Column	30-Deg. Rotated Column	
Locking latch release design	Single Point	Single Point	
Overhead padded switch bar	Yes	Yes	
Front Arm Reach / Min	21 5/8"	25"	✓
Front Arm Reach / Max	43 ½"	46"	✓
Rear Arm Reach / Min	34 ½"	42"	✓
Rear Arm Reach / Max	58"	60"	✓
Reliability: Certified ETL	Yes	Yes	
Rise Speed	45 seconds	45 seconds	
<b>WARRANTY COMPARE</b>	<b>ROTARY</b>	<b>BENDPAK</b>	<b>ADVANTAGE</b>
Structure	12-Months*	60-Months	✓
Hydraulics	12-Months*	12-Months	
Labor	12-Months	12-Months	
*Lifts installed by a Rotary Authorized Installer will get a 2nd year of parts warranty.			

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